









Chro	mite Grad	les & Spe	cifications		24
	Refractory 1%	Chemical 2%	Metallurgical 94%	Foundry 3%	Chromium
Use	cement kiln fiberglass furnace	plating corrosion control metal finishing pigments tanning chemicals	cast iron steel alloys stainless steel Al-Cu-Ni alloys	foundry sands	51.9961
Cr ₂ O ₃	33-38%	42-46%	46-55%	>46%	
Cr/Fe	-	<2	>2	-	1
Al ₂ O ₃	22-34%	-	-	-	1
Fe	<10%	>21-23%	<23-27.5%	-	1
SiO ₂	<5%	<8%	2-12%	<1%	1
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(Stowe, 1987, 1994)

Numerous differences between these Chromite Deposits...

- Worldwide distribution
- Geological setting / host rocks
- Size and extension of the deposits
- Textural facies
- Chromite composition
- ✤ PGE content

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Classification Scheme for Chromite Deposits

Archean komatiitic-sill-hosted / Inyala-Railway Block-Prince (Prendergast, 2008)

* Although relatively unimportant in global resources potential

- They have contributed significantly to the world supplies of chromite ore
- Merit a geologic recognition as a third principal deposit type

However, it has become clear, with recent studies...

- Ring of Fire Ontario
- Kemi Finland
- Uitkomst South Africa
- Sukinda-Nuasahi India
- Ipueira-Medrado Brazil

...that type I deposits can be further subdivided into those hosted by large, differentiated layered intrusions (IA), and small, less-differentiated magmatic conduit (IB) (Lesher et al., 2019 – Geology)

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Ophiolitic Deposits

- Largest chromitite bodies are hosted by moderately refractory harzburgites containing spinels with Cr# between 0.4 and 0.6 (~HOT)
- Fertile Iherzolites (Cr# < 0.3) or highly refractory harzburgites (Cr# > 0.7) contain rare, and usually small, chromitites (~LOT)
- Most favorable setting is in suprasubduction zone (SSZ) with high extension rate
- Chromite deposits of this type are generally small (50m x 5m) but giant ore bodies can occurred
 - Kempirsai Massif, Kazakhstan (1500 × 200 m)
 - Masinloc in the Coto ophiolites, Philippines (600×300×80m)
 - Mercedita in the Moa-Baracoa district of eastern Cuba (600×250×20m)

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Stratiform Chromite Deposit (Type IA-IB)

Chromite deposits are typically divided into two main types: Stratiform and Podiform. Stratiform deposits can be further subdivided into:

- Large post-Archean layered intrusion-hosted deposits that represent periodically-replenished magma chambers (e.g., Bushveld Complex, South Africa; Stillwater Complex, USA) formed from silicious high-Mg basaltic magmas
- Small-intermediate-sized Archean conduit-hosted deposits that represent flowthrough magma systems (e.g., Kemi, Finland; Inyala and Railway Block, Zimbabwe; Ipueira-Medrado, Brazil; Sukinda, India; Nkomati, South Africa; Black Thor-Blackbird, Canada) formed from low-Mg komatiitic magmas



























Great Dyke – Zimbabwe

	Upper Group Nos. 1–3 seams	Lower Group Nos. 4–11 seams
Bulk % Cr2O3	36-49	43-54
Bulk refractory ratio	2.8-3.2	3.9-4.4
Chromite Cr/Fe ratio	2.0-2.7	2.7-3.9
Friability at present mining depths	Ore lumpy to semifriable	No. 4 seam ± lumpy throughout. Nos. 5-11 seams highly friable with some lumpy ore
Form/thickness	Composite seams (up to 400 cm plus) comprising one or more massive to disseminated layers each 5-100 cm thick	Single seams 10–15 cm thick
Wall rocks/mining con- ditions	Harzburgite wall rocks (ex- cept footwall pyroxenite of No. 2 seam). Serpen- tinized form relatively hard; good ground con- ditions but jackhammers required	Dunite wall rocks (except footwall pyroxenite of No. 4 seam). Serpentin- ized form vcry soft; poor ground conditions but suitable for electric coal drills. No. 4 seam requires jackhammers and special extraction techniques.

Source: Chemical data summarized from Slatter, 1980a, 1980b.

Notes: Bulk refractory ratio: $(Cr_2O_3 + MgO + Al_2O_3)/(total Fe as FeO + SiO_2)$ from Slatter, 1981. Upper and Lower Group seams best known, respectively, in southern and northern parts of Hartley Complex.

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showing weak nodular texture No. 2 seam

Massive chromitite

Three layered Olivine-Chromite seams separated by harzburgite No. 2 seam

Prendergast 1987 – Evolution of Chromium Ore Fields Canada





















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Koper Lake Subsuite – Ultramafic Lithofacies

		Basalt, Andesite, Rhyolite		100 100 100 100 100 100 100 100 100 100	NUMBER OF THE OWNER OF THE OWNER OF
	Hanging Wall	Granodiorite	+ + + + + + + + + + + + + + + + + + +		
	Mafic Intrusive	Ferrogabbro		KOKI	
	Hanging Wall	Basalt, Rhyolite	2		state of the second second
lex	Upper Mafic	Mela-leuco- anorthostitic Gabbro		10/ASSA	
du	Upper Ultramafic	Websterite			
Col	Upper Chromitiferous	Black Thor Chromitite Zone		The second se	
ntrusive	Middle Ultramafic	Dunite ± Lherzolite, Harzburgite, Olivine Websterite, Websterite		1. A. S.	C
		Websterite, Lherzolite		E	AND REAL PROPERTY AND DESCRIPTION OF THE PARTY OF THE PAR
-Po	PLower Chromitiferous	Black Label Chromitite Zone		- 77 - 24	ST-REAL PROPERTY AND ADDRESS AND ADDRESS AND ADDRESS A
Black 1	Action of the second se	Dunite ± Lherzolite, Harzburgite, Olivine Websterite, Websterite			
	Marginal	Olivine Websterite, Lherzolite			the second of the second second second second
		Websterite Feeder	+ + + +	SALL STREET, SALLAR	and the second
	Footwall	Granodiorite, Tonalite	+++++++++++++++++++++++++++++++++++++++	C. C	
Fro	m Carson et al., 2016	Iron Formation, Basalt, Gabbro		10.000	
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Black Thor-Black Label Deposits – Black Thor intrusion



Ore envelop is ~45m & ~70m thick 2 main mineralized zones 4 Black Thor (top) 4 Black Label (bottom) Ore location At the contact dunite-peridotite / pyroxenite zones At the contact dunitic zone Middle of dunitic zone Middle of dunitic zone Semi-massive chromitite Banded chromitite Disseminated chromite







Big Daddy Deposit – Black Thor intrusion

*****Ore envelop is ~45m thick

***2** main mineralized zones

BD1 & BD2 (~same stratigraphic level)

Ore location

- Upper part of the dunite-peridotite zone
- At the contact dunite-peridotite / pyroxenite zones

Chromite textural facies

- Massive chromitite, dominated
- Semi-massive chromitite
- Banded chromitite
- Disseminated chromite

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KWG Resources corporate presentation





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Uitkomst Intrusion – South Africa



Main chromitite layer within the main open pit at the Uitkomst Complex Maier et al. 2018 – Mineral Deposita



Layered massive chromitite layers & thin cm-scale harzburgite intervals from the Open Pit *Yudovskaya et al. 2015 – J. Pet.* Canadä



Uitkomst Intrusion

Different textural relationships between chromitite and harzburgite in the borehole cores...

- (a) Rounded chromitite fragments (oulined in red) immediately above the top of the chromite seam (LM6-738)
- (b) Angular fragments of chromitite (red lines) and serpentinized chromitiferous harzburgite (dashed lines) in Cr-poor harzburgite (LM6-739)
- (c) Same interval with chromitite and harzburgite clasts as in(b) in half-cut core (LM6-739)
- (d) Oriented arrangement of harzburgitic relics in massive chromitite (SHM022-341.5)
- (e) Chaotic angular and rounded clasts of harzburgite in chromitite matrix

Yudovskaya et al. 2015 – J. Pet.

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Railway Block – Shurugwi Greenstone Belt



✤ 500 – 800 m thick sequence

- Sheared and metasomatised serptentinites
- Chromitite bodies situated in silicified talccarbonate unit
- Divided into Priority 1 and 2, ~137 m wide and ~9 m thick
- "Priority bodies" Dunites, layered olivinechromitite, and small massive chromitites
 - Formed primary, elongate shape bodies that grades from massive to layered olivine-chromitite
 - Formed within long-lived channels that developed by focused magma across the floor of the magma chamber between active parts of inflow and outflow feeder dikes

Prendergast 2008 – Econ Geol Canada





Ore-Forming Processes – Chromium Deposits

- ◆Typical concentration of Cr and V in basic and ultrabasic magmas are 200 to 1,000 ppm whereas current mining activities exploit orebodies that grades 25 to 35 wt.% Cr (36.5 to 51.5 wt.% Cr₂O₃) and 0.1 to 1 wt.% V (0.2 to 1.8 wt.% V_2O_5)
 - Thus enrichment factors to produces an ore bodies is order of magnitude higher
- PGM Normal close-system fractional crystallization of magma is unlikely to produce significant enrichment of ore minerals

Minerals

Basalt

Cotectic Proportions

- 0.3% Sulfide Liquid, 0.1-1.0% Chromite, 10% Magnetite, 0.001 PGM

- Schematic binary phase diagram illustrate the proportions of chromite and magnetite that form at the cotectic point
 - For chromite btw 0.05 to 0.5% (Irvine 1975, Muck & Campbell 1986, Barnes 1986); up to 1% chromite
 - For magnetite btw 8 to 13% (Toplis & Caroll 1995); up to 10% magnetite
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FeS

Chromite Magnetite

Ore-Forming Processes – Chromium Deposits

- Normally chromite is expected to crystallize with olivine along the cotectic line (solid black line).
- Compositional changes is need it, so the system ONLY crystallizes chromite for some time in order to generate massive chromite layers...
- Chromite crystallization WITHOUT simultaneous olivine crystallization requires chemical disequilibrium and change in bulk composition

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Ore-Forming Processes – Chromium Deposits

Fundamental in the genesis of all chromite deposits is how layers of massive to semi-massive chromite could be generated?

* Mass-balance problem:

- Campbell and Murck (1993) made some basic calculation for the genesis of the G & H Chromitites in the Stillwater Complex, such one-dimensional modeling is too simplistic but illustrates the problem.
- A typical chromitite layer may have 45 wt.% Cr₂O₃ (300,000 ppm Cr) and assuming that 200 ppm Cr could be extracted from magma of density 2.7 g/cm³ () to crystallize chromite with a density of 4.5 g/cm³, a 1-mthick layer of chromitite would have required processing a 2.5-km-thick magma column
- Thick chromitite layers in Stratiform magmatic conduit type deposits exacerbate this mass-balance problem
 - Ipueira-Medrado: 5-8 m-thick chromitites
 - Invala-Rhonda: 10s m-thick chromitites
 - Sukinda: 3-4 m-thick chromitites
 - Uitkomst: up to 6 m-thick chromitites
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- Peak-Railway Block: 10s m-thick chromitites
- Kemi: 20 (up to 90) m-thick chromitites
- * Black Thor: up to 100 m-thick chromitites

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Ore-Forming Processes – Stratiform Deposits

Many processes have been proposed to account for this enrichment, all have inherent issues, merits and weakness...All these processes are not mutually exclusive!

In-Situ Crystallization Models

- Crystal sinking and sorting (e.g. Jackson 1961)
- Liquid immiscibility (e.g. McDonald 1965)
- Oxidation (e.g. Ulmer 1969, Ferreira-Filho & Araujo 2009)
- Crustal contamination (e.g. Irvine 1975 Si, Spandler et al. 2005, Rollinson 1997 - BIF)
- Variations in fO₂ and total pressure (e.g. Cameron 1980, Lipin 1993, Latypov et al. 2017)
- Magma mixing (e.g. Irvine 1977, Campbell & Murck 1993)
- Hydration (Prendergast 2008, Azar 2010)
- Dynamic crystallization (Yudovskaya et al. 2015)
- Cumulate melt interaction (Arai & Abe 1995, Bédard & Hébert 1998,O'Driscoll et al. 2010)

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Physical Transport Models

- Injection of chromite-phyric magma (i.e., magma slurries) (Eales 2000, Mondal & Mathez 2007 Voordouw et al. 2009)
- Magmatic slumping (e.g., Maier et al. 2013, Fioren 2015)

In-Situ Crystallization & Physical Transport Models

Dynamic upgrading of Fe ± Ti oxide xenocrysts (Lesher et al. 2019)

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Campbell & Turner 1985 – J. Pet Canada





Pressure Reduction

a) A physical model for the generation of basaltic melts saturated in chromite alone by a reduction in lithostatic pressure. a Mantle-derived basaltic melts ascending from lower crustal storage regions, or a mantle source, inevitably experience a reduction in lithostatic pressure. This results in shifting of the chromite topological trough and, as a result, basaltic melts located alongside the chromite topological trough, at high pressure regions will become saturated in chromite alone during ascent to shallow-level chambers. Fractional crystallisation of a large volume of these chromite-saturated melts, in an open system where magma can also flow out of the chamber, will produce monomineralic layers of massive chromitites in mafic-ultramafic intrusions.

b) Phase relations for a primitive basalt (MgO = 15.13 wt.%; Cr2O3 = 0.10 wt.%) in P–T space illustrating the model that basaltic melts located alongside the chromite topological trough first become slightly superheated during their ascent and then saturated in chromite alone after stalling and cooling in shallowlevel chambers. **a** Earth's surface **b** Temperature (C)

Therefore, allowing for the development of massive chromitites in shallow-level chambers. This case is analogous to path C–D in Fig. 3b, c and Fig. 4c, in which multiply-saturated liquids become saturated in chromite alone with pressure reduction. The phase diagram is simplified from Fig. 10 in ref. 28 and is only used to graphically illustrate the principle lying at the heart of our model



Lapytov et al. 2017 – Nature

Magma Mixing / Crustal Contamination

Schematic diagram of the envisaged magma intrusion and mixing process. Introduction of a new magma (Ro = 0.705 – 0.706) as an active fountain resulted in entrainment of resident mafic liquid and if there was sufficient upward momentum, roof-rock melt (Ro >0.72) was also entrained. This resulted in contamination by a silica-rich component with the resulting forced crystallization of chromite and PGM. The mixed liquids were out of equilibrium with the floor cumulates and so reacted and eroded to form an unconformity on to which the chromite–PGM ore was deposited sulfides

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(b



Cumulate-Melt Interaction The main Cr-spinel seams crystallized in situ, and are a crystallization product of assimilation of plagioclase-rich cumulate by a picritic melt. Coeval syn-magmatic deformation of the cumulate mush drove Cr-spinel crystals several centimetres upwards, during intercumulus liquid expulsion, giving rise to the supra-seams and



Cu/Pd

Cu/Pd

Maier et al. 2013 – Mineral Deposita Canada



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At the base the magma crystallized chromite-bearing orthopyroxenite [along a path Y-Z in (f)]. Then at some point (a, b), a dense, primitive and superheated magma entered the chamber and spread across the floor of the chamber as a basal layer beneath a column of stratified magma. The superheated magma caused thermochemical erosion of cumulates at the temporary floor of the chamber (c), developing potholes and antipotholes with associated sheetlike cavities within the footwall rocks (shown out of scale). On cooling, the magma crystallized chromite (6 sulphide) [along a path X-Y in (f)] on the irregular erosional surface (d), developing normal, potholed and overturned chromites, as a first chromitite sublayer. Chromite and droplets of sulphide melt scavenged PGE from a large volume of magma that was continuously brought to the crystal-liquid interface by convecting magma. This allows the chromite and sulphide melts to equilibrate with a large volume of basaltic magma. Repetition of this sequence of events resulted in the formation of several sublayers of chromitite that collectively appear to be a single thick layer of chromitite, with or without thin partings of silicate rocks. Slight fluctuations in the composition of the inflowing magma during these events gave rise to texturally and compositionally different sublayers. At some point (e) the chamber was replenished by pulses of orthopyroxene-saturated magma that were not in thermal/chemical equilibrium with the chromite cumulates. This resulted in the termination of chromite crystallization and the partial erosion of chromitites followed by crystallization of orthopyroxene [again along a path Y–Z in (f)]. It should be noted that cryptic variations in the orthopyroxenites above and below chromitite are lacking because they crystallize from compositionally similar magmas evolving along the same path Y–Z in (f).

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Latypov et al. 2017 – J Pet



Ore-Forming Processes – Podiform Deposits

A network of dunite channels drains melts ascending from different sources (marked with different colours) in the heterogeneous deeper mantle

- (1) Ascending melts move mainly by porous percolation through a melt-film network; in the zone of intersection between dunite channels mixing of basaltic melts with different SiO₂ promotes precipitation of chromite. The image is not to scale, as grains of olivine are generally from <0.5 mm to a few centimeters.</p>
- (2) Focused flow of melt produces melt-filled channels in dunite allowing the chemical isolation and rapid ascent of the melts
- (3) Chemically isolated melts drained through different channels in the dunite meet and mix to produce hybrid melts able to precipitate volumes of chromitite. The size of the dunite network and the chromitite bodies can vary from a few metres to many kilometers.



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Still a Fundamental Problem?



Conduit-hosted chromite deposits contains orders of magnitude more chromite than what is typically be precipitated from a mafic-ultramafic magma, so the key question is **why did so much chromite crystallize ?**

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Still a Fundamental Problem?



Conduit-hosted chromite deposits contains orders of magnitude more chromite than what is typically be precipitated from a mafic-ultramafic magma, so the key question is **why did so much chromite crystallize ?**



Low-Mg komatiitic magmas are normally saturated in chromite, evident by the presence of olivine + chromite in ≥ cotectic proportions

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	Chromitite Thickness (m)	Host Unit (m)	Parental Magma	OXIF Country Rocks	Xenoliths
Black Thor – Blackbird	up to 100	1500	low-Mg komatiite	yes	BIF, gabbro
Inlaya – Rhonda	10s	100s	komatiitic	yes	none reported
lpueira- Medrado	5-8	300	basaltic	none reported	none reported
Kemi	0.5-90, ave 20	up to 2000	basaltic	none reported	none reported
Peak – Railway Block	10s	100s	komatiitic	yes	basalt, BIF
Sukinda	3-4	up to 400	SHMB	yes	none reported
Uitkomst	up to 6	~800	high-Mg basalt	yes	dolomite, Maq-shale

Dynamic Upgrading Model - Wholesale IF Assimilation

Wholesale assimilation of IF has several problems (e.g., Rollinson 1997):

 Most mafic-ultramafic magmas (including BTI, which contains cotectic OI-Chr cumulates beneath the chromitites) are saturated in chromite, so would not be able to assimilate much (if any) magnetite



- Adding an assimilant containing >20% FeOt to a komatiitic magma would significantly increase the Fe/Mg ratios of OI, Opx, and Cpx, which is not observed (left): Cr-poor BTIC rocks have normal Fe contents
- MELTS models (e.g., Azar 2010 MSc) indicate that the amount of chromite generated by this process is less than 0.3%, not nearly enough

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Lesher et al. 2019 – Geology Canada

Dynamic Upgrading Model - Partial Assimilation of IF

Partial assimilation of iron formation would involve:

- Complete dissolution of chert/quartz and Fe-silicates, which would explain the high abundance of Opx in komatiitic magmas that do not normally crystallize much Opx.
- Magnetite would not dissolve (because the magma is saturated in chromite), but could be upgraded to chromite via equilibration with abundant Cr-rich magma (i.e., diffusions with a high effective R factor).
- Not dissolving magnetite would not change the Fe content of the magma significantly, accounting for the lack of observed Fe enrichment in the BTIC.
- The iron formation near the BTI (e.g., FN-09-01) is composed of magnetite + quartz + actinolite ± sulfides.

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Lesher et al. 2019 – Geology Canada



Dynamic Upgrading Model - Xenocrysts

The chromites in the Black Thor intrusion exhibit a wide range of textures including

- (1) Massive chromite
- (2) Inclusion-bearing chromite (predominantly serpentine-actinolite-chlorite interpreted to represent altered komatiitic melt inclusions)
- (3) Pitted chromite with fine Fe ± Cu sulfides. The first and third are similar to the textures of magnetitesilicate±sulfide iron-formations below the Black Thor intrusion, consistent with them being the source of the oxide in this deposit



➡ Natural Resources Ressources naturelles Lesher et al. 2019 – Geology



Summary –	Chromite	Deposits

Туре	I: Stratifor	m	II: Podiform	
Subtype	A: Layered Intrusion-Hosted	B: Magmatic Conduit-Hosted		
System	Periodically-replenished magma chambers	Continuously-replenished magma conduits	Tectonized upper mantle	
Age	Post-Archean	Archean	Phanerozoic-Mesozoic	
Setting	Intracratonic	Intracratonic	Ophiolites	
Magma	Siliceous high-Mg basalt	Low-Mg komatiitic	Basaltic	
Intrusion Size	Very large	Small(ish)	Large	
Host Rocks	Peridotite, pyroxenite, gabbro, anorthosite	Dunite, peridotite, pyroxenite, gabbro, anorthosite	Tectonized/serpentinized dunite, harzburgite, wehrlite	
Form	Laterally-extensive layers	Laterally-extensive layers and lenses	Discontinuous pods, layers, veins, and schlieren	
Textures	Disseminated, patchy, net, semi- massive, massive	Disseminated, patchy, net, semi-massive, massive	Disseminated, semi-massive, nodular	
Thickness	Up to 5 m	Up to 100 m	Variable	
Ore Location	Layers at mafic/ultramafic transition	Varies, but normally within ultramafic portion of intrusion	Upper mantle section of complex	
Ore-Forming Processes	Magma mixing ± contamination and/or physical transport	Magma mixing ± contamination ± oxidation and/or physical transport	Fractional crystallization and/or magma mixing	
Examples*	Bushveld, Great Dyke, Stillwater	Black Thor-Blackbird, Kemi, Inyala, Ipueira-Medrado, Sukinda-Nuasahi	Cuba, Iran, New Caledonia, Philippines	

Concluding Remarks – Chromite Deposits

Magmatic Cr deposits formed throughout geological time from a range of mantle-derived magma types

In order for an economic Cr deposit to form, several processes must occur:

- A picritic-komatiitic-boninitic magma must be generated by moderate to high degree partial melting of the mantle
- * The magma must be brought to upper crustal levels without reaching chromite saturation
- Magma must mix with other magmas or rocks or become contaminated in a way so as to precipitate much greater amounts of chromite than normal or interact with magnetite enough to upgrade it to chromite
- The chromite must be segregated and concentrated in a form that is suitable for mining (and preserved from erosion and weathering)

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